REC'D. IOWA SEC.

MAR 01 1994

OMB#: 2050-0024 Expires 8/31/96

BEFORE COPYING FORM, ATTACH SITE IDENTIFICATION LABEL OR ENTER:

IAD000610436

AMANA REFRIGERATION
Cynthia A. Baldwin
HWY 220

AMANA, IA 52204

U.S. ENVIRONMENTAL PROTECTION AGENCY

1993 Hazardous Waste Report

FORM IC

IDENTIFICATION AND CERTIFICATION

INSTRUCTIONS: Read the detailed instructions beginning on page 9 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I Site name and location address. Complete A through H. Check the box ☐ in items A, C, E, F, G, and H if same as label; if different, enter corrections. If label is absent, enter information. Instruction page 10.

A. EPA ID No.	B. County
Same as label ☒ or →	Iowa
C. Site/company name Same as label ☒ or →	D. Has the site name associated with this EPA ID changed since 1991? ☐ 1 Yes ☒ 2 No
E. Street name and number. If not applicable, enter industrial park, building name, or other physical location description. Same as label ☒ or →	
F. City, town, village, etc. Same as label ☒ or →	G. State Same as label x
	H. Zip Code Same as label x

Sec. II Mailing address of site. Instruction page 10.

A. Is the mailing address the same as the location address? ☒ 1 Yes (SKIP TO SEC. III) ☐ 2 No (GO TO BOX B)

B. Number and street name of mailing address	
C. City, town, village, etc.	D. State
	E. Zip Code

Sec. III Name, title, and telephone number of the person who should be contacted if questions arise regarding this report. Instruction page 10.

A. Please print: Last Name	First name	M.I.	B. Title	C. Telephone
Steiff	Robert	A.	Supervisor Waste Treatment	319 622-2175 Extension 2175

Sec. IV "I certify under penalty of law that this document and all attachments were prepared under my direction or supe qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person o responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, t there are significant penalties under Section 3008 of the Resource Conservation and Recovery Act for submittin imprisonment for knowing violations."

R00027653
RCRA Records Center

A. Please print: Last Name	First name	M.I.	B. Title
Swanson	Lawrence	E.	Vice President-Operations (Amana)
C. Signature Lawrence E Swanson			D. Date of signature 02 24 94 MO. DAY YR.

Sec.V - Generator Status

EPA ID NO. IA D 0 0 0 6 1 0 4 3 6

A. 1993 RCRA generator status Instruction page 10. (CHECK ONE BOX BELOW)	B. Reason for not generating Page 12. (CHECK ALL THAT APPLY)	
☒ 1 LQG ☐ 2 SQG ☐ 3 CESQG — SKIP to SEC. VI ☐ 4 Non generator (Continue to Box B)	☐ 1 Never generated ☐ 2 Out of business ☐ 3 Only excluded or delisted waste ☐ 4 Only non-hazardous waste	☐ 5 Periodic or occasional generator ☐ 6 Waste minimization activity ☐ 7 Other (SPECIFY COMMENTS IN BOX BELOW)

Sec.VI - On-Site Waste Management Status

A. Storage subject to RCRA permitting requirements Page 13.	B. Treatment, disposal, or recycling subject to RCRA permitting requirements Page 13.	C. RCRA-exempt treatment, disposal, or recycling Page 13.
1	I	3

Sec.VII - Waste Minimization Activity during 1992 or 1993

A. Did this site begin or expand a source reduction activity during 1992 or 1993? Page 14.	B. Did this site begin or expand a recycling activity during 1992 or 1993? Page 15.	C. Did this site systematically investigate opportunities for source reduction or recycling during 1992 or 1993? Page 15.
☒ 1 Yes ☐ 2 No	☒ 1 Yes ☐ 2 No	☒ 1 Yes ☐ 2 No

D. Did any of the factors listed below delay or limit this site's ability to initiate new or additional source reduction activities in 1992 or 1993? Page 15 (CHECK YES OR NO FOR EACH ITEM)

Yes	No		
☒ 1	☐ 2	a.	Insufficient capital to install new source reduction equipment or implement new source reduction practices
☒ 1	☐ 2	b.	Lack of technical information on source reduction techniques applicable to the specific production processes
☒ 1	☐ 2	c.	Source reduction is not economically feasible: cost savings in waste management or production will not recover the capital investment
☒ 1	☐ 2	d.	Concern that product quality may decline as a result of source reduction
☒ 1	☐ 2	e.	Technical limitations of the production processes
☐ 1	☒ 2	f.	Permitting burdens
☒ 1	☐ 2	g.	Source reduction previously implemented - additional reduction does not appear to be technically feasible
☒ 1	☐ 2	h.	Source reduction previously implemented - additional reduction does not appear to be economically feasible
☐ 1	☒ 2	i.	Source reduction previously implemented - additional reduction does not appear to be feasible due to permitting requirements
☐ 1	☒ 2	j.	Other (SPECIFY COMMENTS IN BOX BELOW)

E. Did any of the factors listed below delay or limit the site's ability to initiate new or additional on-site or off-site recycling activities during 1992 or 1993? Page 15. (CHECK YES OR NO FOR EACH ITEM)

Yes	No			Yes	No		
☒ 1	☐ 2	a.	Insufficient capital to install new recycling equipment or implement new recycling practice	☐ 1	☒ 2	g.	Technical limitations of production processes inhibit shipments off-site for recycling
☒ 1	☐ 2	b.	Lack of technical information on recycling techniques applicable to this site's specific production process	☐ 1	☒ 2	h.	Technical limitations of production processes inhibit on-site recycling
☒ 1	☐ 2	c.	Recycling is not economically feasible: cost savings in waste management will not recover the capital investment	☐ 1	☒ 2	i.	Permitting burdens inhibit recycling
☒ 1	☐ 2	d.	Concern that product quality may decline as a result of recycling	☐ 1	☒ 2	j.	Lack of permitted off-site recycling facilities
☐ 1	☒ 2	e.	Requirements to manifest wastes inhibit shipments of off-site for recycling	☐ 1	☒ 2	k.	Unable to identify a market for recycled materials
☐ 1	☒ 2	f.	Financial liability provisions inhibit shipments off-site for recycling	☐ 1	☒ 2	l.	Recycling previously implemented - additional recycling does not appear to be technically feasible
				☐ 1	☒ 2	m.	Recycling previously implemented - additional recycling does not appear to be economically feasible
				☐ 1	☒ 2	n.	Recycling previously implemented - additional recycling does not appear to be feasible due to permitting requirements
				☐ 1	☒ 2	o.	Other (SPECIFY COMMENTS IN BOX BELOW)

Comments:

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Cynthia A. Baldwin
HWY 220

AMANA, IA 52204

U.S. ENVIRONMENTAL PROTECTION AGENCY

1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
Flammable-spent solvent from Painting operation - mixture of Toluene and other solvents.

B. EPA hazardous waste code Page 19.
D001 D018 D035 F003 F005

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	M	A21	2	B203	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
138771.	155090.	1 / . / ☐ 1 lbs/gal ☐ 2 sg	☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	.

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	.

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☒ 1 Yes (CONTINUE TO BOX B) ☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IND016621476	M141	1	159844.
Site 2	NA	M		.

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W W W	☐ 1 Yes ☐ 2 No	.	.	.

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INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.

Flammable-spent solvent from cleaning in Paint Department - mixture of Mineral Spirits, Xylene

B. EPA hazardous waste code Page 19.

D035 D018
D001 F003 F005

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	1 / M	A92	2	B203	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
12420.	6900.	1 / . / ☐ 1 lbs/gal ☐ 2 sg	☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2	
On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993	On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	.	M	.

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☒ 1 Yes (CONTINUE TO BOX B) ☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IND 016 216 476	M141	1	6440.
Site 2	IND 980 590 947	M051	1	920.

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W / W W	☐ 1 Yes ☐ 2 No	.	.	.

Comments:

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AMANA, IA 52204

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1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
Off-spec paint from painting of parts, flammable liquids, waste paint

B. EPA hazardous waste code Page 19.
D001 D018
D022 D035 D040

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	M	A21	2	B211	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
3240.	5265.	1 ☐ 1 lbs/gal ☐ 2 sg	☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☒ 1 Yes (CONTINUE TO BOX B) ☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IND016621476	M141	1	5265.
Site 2	NA	M		

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W W W	☐ 1 Yes ☐ 2 No			

Comments: Reference Sec. 1, Box B, F002, F003, F005

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1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
Flammable-spent solvent from painting of plastic parts - Methyl Ethyl Ketone Mixture

B. EPA hazardous waste code Page 19.
D001 D007 D008 D035 D018

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	M	A21	2	B211	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
950.	0.	1 / . ☐ 1 lbs/gal ☐ 2 sg	☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2	
On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993	On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M		M	

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☒ 1 Yes (CONTINUE TO BOX B) ☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IND 016 621 476	M141	1	475.
Site 2	NA	M		

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W42 W82 W89 WNA	☐ 1 Yes ☒ 2 No	NA	NA	950.0

Comments:
Reference Sec. I, Box B, F003, F005
Reference Sec. IV, Box B, Parts are being painted by a vendor.

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1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.

Flammable-spent solvent & Methylene Chloride from cleaning of urethane foaming equipment

B. EPA hazardous waste code Page 19.

D001 F002

NA NA NA

C. State hazardous waste code Page 19.

D. SIC code Page 19. 3632

E. Origin code 2 Page 19 System Type M

F. Source code Page 20. A56

G. Point of measurement Page 20. I

H. Form code Page 20. B204

I. RCRA - radioactive mixed Page 20. 2

Sec. II

A. Quantity generated in 1992 Instruction Page 21. 0.

B. Quantity generated in 1993 Page 21. 19500.

C. UOM Page 21. 1 Density ☐ 1 lbs/gal ☐ 2 sg

D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.

☐ 1 Yes (CONTINUE TO SYSTEM 1)
☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22. M

Quantity treated, disposed, or recycled on site in 1993

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22. M

Quantity treated, disposed, or recycled on site in 1993

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23.

☒ 1 Yes (CONTINUE TO BOX B)
☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IND016621476	M141	1	19500.
Site 2	NA	M		

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24.

☐ 1 Yes (CONTINUE TO SYSTEM 1)
☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W W W	☐ 1 Yes ☐ 2 No			

Comments:

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1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
Flammable solid from cleaning of silk screening in plastic part production - solvent soak rags

B. EPA hazardous waste code Page 19.
D001 D 0018
F003 F005 NA

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	1 / M	A21	2	B409	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
2040.	437.	1 / ___. ☐ 1 lbs/gal ☐ 2 sg	☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2	
On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993	On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M		M	

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☒ 1 Yes (CONTINUE TO BOX B) ☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IND 016 621 476	M141	1	612.
Site 2	IND 980 590 947	M053	1	68.

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W42 W82 / WNA WNA	☐ 1 Yes ☒ 2 No	NA	1.1	1650.0

Comments:
Reference Section I, Box H, Rags soaked with non-halogenated solvent

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Sec. I

A. Waste description - Instruction page 18.
Combustible-spent solvent from cleaning or parts, Petroleum Naphtha

B. EPA hazardous waste code Page 19.
D001 D018
D039 NA NA

C. State hazardous waste code Page 19.

D. SIC code Page 19. 3632

E. Origin code 1 Page 19
System Type M

F. Source code Page 20. A04

G. Point of measurement Page 20. 2

H. Form code Page 20. B211

I. RCRA - radioactive mixed Page 20. 2

Sec. II

A. Quantity generated in 1992 Instruction Page 21. 1380.

B. Quantity generated in 1993 Page 21. 2155.

C. UOM Page 21. 1
Density
☐ 1 lbs/gal ☐ 2 sg

D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
☐ 1 Yes (CONTINUE TO SYSTEM 1)
☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.
M

Quantity treated, disposed, or recycled on site in 1993

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.
M

Quantity treated, disposed, or recycled on site in 1993

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23.
☒ 1 Yes (CONTINUE TO BOX B)
☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IAD022365480	M024	1	2155.
Site 2	NA	M		

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24.
☐ 1 Yes (CONTINUE TO SYSTEM 1)
☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W W W	☐ 1 Yes ☐ 2 No			

Comments:

Reference Sec. III, C Vacuum Distillation

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Sec. I

A. Waste description - Instruction page 18.
Solids from urethane foaming of refrigerators, Poison B, Toluene Diisocyanate solids

B. EPA hazardous waste code Page 19.
U223 | NA | NA | NA | NA

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code Page 19 / System Type	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	2 / M	A56	2	B403	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
300.	100.	1 / . ☐ 1 lbs/gal ☐ 2 sg	☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	.

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	.

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☒ 1 Yes (CONTINUE TO BOX B) ☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	IND016621476	M141	1	100.
Site 2	NA	M		.

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W / W / W / W	☐ 1 Yes ☐ 2 No	.	.	.

Comments:

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Sec. I A. Waste description - Instruction page 18.

Lab packed waste

B. EPA hazardous waste code Page 19.	C. State hazardous waste code Page 19.
D001 U240	
LABP NA N A	

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	M	A58	3	B003	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
2922.	3988.	1 / . ☐ 1 lbs/gal ☐ 2 sg	☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2	
On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993	On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M		M	

Sec.III A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☒ 1 Yes (CONTINUE TO BOX B) ☐ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1	LAD 010 395 127	M049	1	3573.
Site 2	TXD 055 141 378	M049	1	415.

Sec. IV A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W W W	☐ 1 Yes ☐ 2 No	.	.	.

Comments:

BEFORE COPYING FORM, ATTACH SITE IDENTIFICATION LABEL OR ENTER:

IAD000610436

AMANA REFRIGERATION
Cynthia A. Baldwin
HWY 220

AMANA, IA 52204

U.S. ENVIRONMENTAL PROTECTION AGENCY

1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
Sodium salts solid from paint stripping in the Paint Department, corrosive solid, mixture of paint pigments and sodium salts

B. EPA hazardous waste code Page 19.
D002 NA
NA NA NA

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	1 / M	A01	I	B315	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
92708.	124509.	1 / . / ☐ 1 lbs/gal ☐ 2 sg	☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M121	1121121.

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
MNA	.

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☐ 1 Yes (CONTINUE TO BOX B) ☒ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1		M		.
Site 2		M		.

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W / W W	☐ 1 Yes ☐ 2 No	.	.	.

Comments:

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1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
Ion exchange of well water for rinsing of parts prior to painting, corrosive liquid

B. EPA hazardous waste code Page 19.
D002 NA
NA NA NA

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	1 / M	A06	2	B119	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
785400.	201600.	5 / 8.35 ☒1 lbs/gal ☐2 sg	☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M121	201600.

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M NA	NA

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☐ 1 Yes (CONTINUE TO BOX B) ☒ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1		M		
Site 2		M		

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W51 W NA W NA W NA	☐ 1 Yes ☒ 2 No	NA	1.2	700560.

Comments:
Reference Sec. 1, Box H, Spent Acid & Caustic Liquids from Ion Exchange Column

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1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
DI chrome regenerate from ion exchange recycling system, corrosive liquid containing chrome

B. EPA hazardous waste code Page 19.
D007 D002
NA NA NA

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code Page 19 / System Type	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	M	A29	2	B119	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
7162500.	10704350.	5 / 8.34 ☒ 1 lbs/gal ☐ 2 sg	☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M077	10704350.

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M	

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☐ 1 Yes (CONTINUE TO BOX B) ☒ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1		M		
Site 2		M		

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W01 W42 W51 WNA	☐ 1 Yes ☒ 2 No	60920650.	1.2	73104780.

Comments:
Reference Sec. 1, Box F Chrome Rinse Prior to Painting
Reference Sec. 1, Box H Mixture of B103 & B106
Reference Sec. 1, Box A 1992 Chrome DI Recycling was not on line; all waste was treated at Waste Treatment.

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1993 Hazardous Waste Report

FORM GM

WASTE GENERATION AND MANAGEMENT

INSTRUCTIONS: Read the detailed instructions beginning on page 16 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste description - Instruction page 18.
Chrome seal prior to paint mixture of chrome & water, chrome containing liquid

B. EPA hazardous waste code Page 19.
D007 NA
NA NA NA

C. State hazardous waste code Page 19.

D. SIC code Page 19.	E. Origin code / System Type Page 19	F. Source code Page 20.	G. Point of measurement Page 20.	H. Form code Page 20.	I. RCRA - radioactive mixed Page 20.
3632	1 / M	A29	2	B103	2

Sec. II

A. Quantity generated in 1992 Instruction Page 21.	B. Quantity generated in 1993 Page 21.	C. UOM Page 21. / Density	D. Did this site do any of the following to this waste: treat on site, dispose on site, recycle on site, or discharge to a sewer/POTW? Page 21.
81900.	83720.	5 / 8.34 ☒ 1 lbs/gal ☐ 2 sg	☒ 1 Yes (CONTINUE TO SYSTEM 1) ☐ 2 No (SKIP TO SEC. III)

ON-SITE PROCESS SYSTEM 1

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
M077	83720.

ON-SITE PROCESS SYSTEM 2

On-site process system type Page 22.	Quantity treated, disposed, or recycled on site in 1993
MNA	

Sec.III

A. Was any of this waste shipped off-site in 1993 Instruction page 23. ☐ 1 Yes (CONTINUE TO BOX B) ☒ 2 No (SKIP TO SEC IV)

	B. EPA ID No. of facility waste was shipped to Page 23.	C. System type shipped to Page 23.	D. Off-site availability code Page 23.	E. Total quantity shipped in 1993 Page 23.
Site 1		M		
Site 2		M		

Sec. IV

A. Did new activities in 1993 result in minimization of this waste? Instruction page 24. ☐ 1 Yes (CONTINUE TO SYSTEM 1) ☒ 2 No (THIS FORM IS COMPLETE)

B. Activity Page 24.	C. Other effects Page 24.	D. Quantity recycled in 1993 due to new activities Page 25.	E. Activity/production index Page 25.	F. 1993 source reduction quantity Page 26.
W W W W	☐ 1 Yes ☐ 2 No			

Comments:

Reference Sec. 1, Box F Chrome Seal Prior to Painting

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1993 Hazardous Waste Report

FORM PS

WASTE TREATMENT, DISPOSAL, OR RECYCLING PROCESS SYSTEMS

INSTRUCTIONS: Read the detailed instructions beginning on page 33 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste treatment, disposal, or recycling system description
Instruction Page 38. Neutralization of Sodium Salts

B. System type Page 38.	C. Regulatory status Page 39.	D. Operational status Page 39.	E. Unit types Page 39.
M121	02	01	01 NA

Sec. II

A. 1993 influent quantity
Instruction page 40.

		UOM	Density
Total	1121121.	1	.
RCRA	112112.		. ☐ 1 lbs/gal ☐ 2 sg

B. Maximum operational capacity
Page 41.

Total	2026644.
RCRA	.

C. 1993 liquid effluent quantity
Instruction page 42.

		UOM	Density
Total	1121121.	1	.
RCRA	000.		. ☐ 1 lbs/gal ☐ 2 sg

D. 1993 solid/sludge residual quantity
Page 42.

		UOM	Density
Total	303.2		.
RCRA	000.		. ☐ 1 lbs/gal ☐ 2 sg

E. Limitation on maximum operational capacity
Page 43.
1. 04 2. 05 3. 07

F. Commercial capacity availability code
Page 43.
1

G. Percent capacity commercially available
Page 43.
0 %

Comments:

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1993 Hazardous Waste Report

FORM **PS**

WASTE TREATMENT, DISPOSAL, OR RECYCLING PROCESS SYSTEMS

INSTRUCTIONS: Read the detailed instructions beginning on page 33 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste treatment, disposal, or recycling system description
Instruction Page 38. Neutralization of Ion Exchange Regenerations

B. System type Page 38.	C. Regulatory status Page 39.	D. Operational status Page 39.	E. Unit types Page 39.
M 1 2 1	0 2	0 1	0 1 N A

Sec. II

A. 1993 influent quantity
Instruction page 40.

Total 2 0 1 6 0 0 . UOM 5 Density 8 . 3 5
RCRA 2 0 1 6 0 0 . ☒ 1 lbs/gal ☐ 2 sg

B. Maximum operational capacity
Page 41.

Total 9 8 7 0 0 0 .
RCRA 9 8 7 0 0 0 .

C. 1993 liquid effluent quantity
Instruction page 42.

Total 2 0 1 6 0 0 . UOM 5 Density 8 . 3 5
RCRA N A . ☒ 1 lbs/gal ☐ 2 sg

D. 1993 solid/sludge residual quantity
Page 42.

Total N A . UOM Density .
RCRA N A . ☐ 1 lbs/gal ☐ 2 sg

E. Limitation on maximum operational capacity
Page 43.
1. 0 9 2. 0 4 3. 0 6

F. Commercial capacity availability code
Page 43.
1

G. Percent capacity commercially available
Page 43.
0 %

Comments:

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1993 Hazardous Waste Report

FORM **PS**

WASTE TREATMENT, DISPOSAL, OR RECYCLING PROCESS SYSTEMS

INSTRUCTIONS: Read the detailed instructions beginning on page 33 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste treatment, disposal, or recycling system description
Instruction Page 38. Recycling of D007 with an ion exchange unit

B. System type Page 38.	C. Regulatory status Page 39.	D. Operational status Page 39.	E. Unit types Page 39.
M 0 7 8	0 2	0 1	0 1 N A

Sec. II

A. 1993 influent quantity
Instruction page 40.

Total 2 1 5 9 5 8 5 2 • UOM 5 Density 8 • 3 4
RCRA 2 1 5 9 5 8 5 2 • ☒ 1 lbs/gal ☐ 2 sg

B. Maximum operational capacity
Page 41.

Total 2 5 3 8 0 0 0 0 •
RCRA 2 5 3 8 0 0 0 0 •

C. 1993 liquid effluent quantity
Instruction page 42.

Total 1 0 7 0 4 3 5 • UOM 5 Density 8 • 3 4
RCRA 1 0 7 0 4 3 5 • ☒ 1 lbs/gal ☐ 2 sg

D. 1993 solid/sludge residual quantity
Page 42.

Total N A • UOM Density
RCRA N A • ☐ 1 lbs/gal ☐ 2 sg

E. Limitation on maximum operational capacity Page 43.	F. Commercial capacity availability code Page 43.	G. Percent capacity commercially available Page 43.
1. 0 4 2. 0 5 3. 0 7	1	0 %

Comments:

Sec. I, Box B This is a chrome containing waste recycled through a Ion exchange unit.
Sec. 11, Box D All effluents from this system are sent to a chemical precipitation unit. The quantity of solid / sludges will be reported on PS form Page 18 of 20.

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1993 Hazardous Waste Report

FORM **PS**

WASTE TREATMENT, DISPOSAL, OR RECYCLING PROCESS SYSTEMS

INSTRUCTIONS: Read the detailed instructions beginning on page 33 of the 1993 Hazardous Waste Report booklet before completing this form.

Sec. I

A. Waste treatment, disposal, or recycling system description
Instruction Page 38. Chemical Precipitation of Chrome Waste D007

B. System type Page 38.	C. Regulatory status Page 39.	D. Operational status Page 39.	E. Unit types Page 39.
M 0 7 7	0 2	0 1	0 1 , 0 2

Sec. II

A. 1993 influent quantity
Instruction page 40.

		UOM	Density
Total	1 1 5 4 1 1 5 .	5	8 . 3 4
RCRA	1 1 5 4 1 1 5 .		☒ 1 lbs/gal ☐ 2 sg

B. Maximum operational capacity
Page 41.

Total	5 2 6 7 5 3 4 .
RCRA	5 2 6 7 5 3 4 .

C. 1993 liquid effluent quantity
Instruction page 42.

		UOM	Density
Total	1 1 5 4 1 1 5 .	5	8 . 3 4
RCRA	0 0 .		☒ 1 lbs/gal ☐ 2 sg

D. 1993 solid/sludge residual quantity
Page 42.

		UOM	Density
Total	3 0 3 .	2	.
RCRA	0 0 .		☐ 1 lbs/gal ☐ 2 sg

E. Limitation on maximum operational capacity Page 43.	F. Commercial capacity availability code Page 43.	G. Percent capacity commercially available Page 43.
1. 0 4 2. 0 6 3. 0 5	1	0 %

Comments:

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1993 Hazardous Waste Report

FORM 0I

OFF-SITE IDENTIFICATION

INSTRUCTIONS: Read the detailed instructions on the reverse side before completing this form.

Site 1	A. EPA ID No. of off-site installation or transporter: INDO16621476	B. Name of off-site installation or transporter: Ashland Chemical Co.
C. Handler type (CHECK ALL THAT APPLY): ☐ Generator ☒ Transporter ☒ TSDR	D. Address of generator: Street 1817 W. Indiana Avenue; City South Bend; State IN Zip 46613-	
Site 2	A. EPA ID No. of off-site installation or transporter: IND980590947	B. Name of off-site installation or transporter: Industrial Fuels & Resources
C. Handler type (CHECK ALL THAT APPLY): ☐ Generator ☐ Transporter ☒ TSDR	D. Address of generator: Street 604 S. Scott Street; City South Bend; State IN Zip 46625-	
Site 3	A. EPA ID No. of off-site installation or transporter: TXD055141378	B. Name of off-site installation or transporter: Rollins Environmental Services (TX) Inc.
C. Handler type (CHECK ALL THAT APPLY): ☐ Generator ☐ Transporter ☒ TSDR	D. Address of generator: Street 2027 Battleground Road; City Deer Park; State TX Zip 77536-	
Site 4	A. EPA ID No. of off-site installation or transporter: MND022969026	B. Name of off-site installation or transporter: Dahlen Transport Inc.
C. Handler type (CHECK ALL THAT APPLY): ☐ Generator ☒ Transporter ☐ TSDR	D. Address of generator: Street ; City ; State Zip -	
Site 5	A. EPA ID No. of off-site installation or transporter: LAD010395127	B. Name of off-site installation or transporter: Rollins Environmental Services (LA) Inc.
C. Handler type (CHECK ALL THAT APPLY): ☐ Generator ☐ Transporter ☒ TSDR	D. Address of generator: Street 13351 Scenic Highway; City Baton Rouge; State LA Zip 70807-	

Comments:

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1993 Hazardous Waste Report

FORM 0I

OFF-SITE IDENTIFICATION

INSTRUCTIONS: Read the detailed instructions on the reverse side before completing this form.

Site 1

A. EPA ID No. of off-site installation or transporter: IAD 022 365 480

B. Name of off-site installation or transporter: Northland Products Company

C. Handler type (CHECK ALL THAT APPLY)
- ☐ Generator
- ☒ Transporter
- ☒ TSDR

D. Address of generator
- Street: 1000 Rainbow Drive
- City: Waterloo
- State: IA Zip: 50704-

Site 2

A. EPA ID No. of off-site installation or transporter:

B. Name of off-site installation or transporter:

C. Handler type (CHECK ALL THAT APPLY)
- ☐ Generator
- ☐ Transporter
- ☐ TSDR

D. Address of generator
- Street:
- City:
- State: Zip:

Site 3

A. EPA ID No. of off-site installation or transporter:

B. Name of off-site installation or transporter:

C. Handler type (CHECK ALL THAT APPLY)
- ☐ Generator
- ☐ Transporter
- ☐ TSDR

D. Address of generator
- Street:
- City:
- State: Zip:

Site 4

A. EPA ID No. of off-site installation or transporter:

B. Name of off-site installation or transporter:

C. Handler type (CHECK ALL THAT APPLY)
- ☐ Generator
- ☐ Transporter
- ☐ TSDR

D. Address of generator
- Street:
- City:
- State: Zip:

Site 5

A. EPA ID No. of off-site installation or transporter:

B. Name of off-site installation or transporter:

C. Handler type (CHECK ALL THAT APPLY)
- ☐ Generator
- ☐ Transporter
- ☐ TSDR

D. Address of generator
- Street:
- City:
- State: Zip:

Comments: